

## CLAIM(S):

1. A method of determining head-media spacing (HMS) due to waviness of a disc media surface, comprising:

generating an interpolated air bearing transfer function for a spectral density 5 comprising:

providing a simulated disc topography having a wavelength;

selecting a head to model;

providing air bearing code for the head selected;

providing operation parameters;

determining an air bearing transfer function from the air bearing code;

simulating the head passing over the disc topography with the air bearing code;

determining simulated head-media spacing modulation for each of a plurality of disc wavelengths;

interpolating the air bearing transfer function with gradations of the wavelengths to provide the interpolated air bearing transfer function for the spectral density;

20 generating a power spectral density function comprising:

sampling actual disc topography of the disc media surface;

discrete Fourier transforming the actual disc topography sampled to a frequency domain to provide a sample topography spectrum;

root-mean-squaring the sampled topography spectrum to provide the power spectral density function;

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convolving the power spectral density function with the air bearing transfer function to provide an HMS modulation spectrum for the sample topography spectrum; and

summing the HMS modulation spectrum to provide a value for the HMS of the disc media surface sampled.

- 2. The method of claim 1 wherein the providing of the simulated disc topography comprises providing a sinusoidal waveform having amplitude set at unity.
- 3. The method of claim 3 wherein the wavelength is in a down track direction.
- 4. The method of claim 3 wherein the operation parameters comprise at least one of linear velocity, temperature and ambient pressure.
  - 5. A method of determining a portion of a head-media spacing modulation spectrum of a portion of an actual disc media surface, comprising:

simulating a head passing in near proximity to a simulated disc media surface to generate an air bearing transfer function for a spectral density;

- generating a topography function for the actual disc media surface; and multiplying the topography function and the air bearing transfer function to provide the head-media spacing modulation spectrum.
  - 6. The method of claim 5 further comprising summing the head-media spacing modulation spectrum to provide a head-media spacing waviness value for the disc media surface.
  - 7. The method of claim 5 wherein the generating of the power spectral density function comprises:

sampling topography of the portion of the actual disc media surface;

translating the actual disc topography sampled to wavelengths to provide an sampled topography spectrum; and

averaging the sampled topography spectrum to provide the topography function.



8. The method of claim 5 wherein the simulating comprises:

providing a simulated disc topography having a wavelength;

selecting a head to model;

providing air bearing code for the head selected;

5 providing operation parameters;

determining an air bearing transfer function from the air bearing code;

determining simulated head-media spacing modulation for each of a plurality of disc wavelengths; and

interpolating the air bearing transfer function with gradations of the wavelengths
to provide the air bearing transfer function for the spectral density.

9. The method of claim 5 further comprising:

providing a group of substrates;

determining head-media spacing for waviness for each substrate in the group of substrates; and

determining head-media spacing for roughness for each substrate in the group of substrates.

10. The method of claim 9 further comprising:

square-root summing the head-media spacing for roughness and the head-media spacing for waviness for each substrate in the group of substrates; and

- 20 correlating results from the square-root-summing.
  - 11. The method of claim 5 further comprising providing a model for glide avalanche (GA), the model comprising:

an equation where the GA equals

a  $[\Lambda^2(\lambda)Y(\lambda)d\lambda]^{1/2} + b$ ,



where a and b are constants,  $\Lambda$  is an air bearing transfer function, Y is a topography function, and  $\lambda$  is wavelength.

- 12. The method of claim 11 wherein the model comprises integral boundaries from zero to one revolution of the disc media.
- 5 13. The method of claim 5 further comprising providing a model for glide avalanche (GA), the model comprising:

an equation where the GA equals

$$a[Y(\lambda)d\lambda + \Lambda^{2}(\lambda)Y(\lambda)d\lambda]^{1/2} + b,$$

where a and b are constants,  $\Lambda$  is an air bearing transfer function, Y is a topography function, and  $\lambda$  is wavelength.

- 14. The method of claim 13 wherein the model comprises a constant c for breaking the equation into two integrals.
- 15. The method of claim 14 wherein the constant c is between high frequency region and resonant frequency region.
- 15 16. A method of determining head-media spacing (HMS) modulation model, comprising:

providing a simulated disc topography having a wavelength;

selecting a head to model;

providing air bearing code for the head selected;

20 providing disc drive operation parameters;

determining an air bearing transfer function from the air bearing code;

simulating the head passing over the disc topography with the air bearing code; and

determining simulated head-media spacing modulation for each of a plurality of disc wavelengths.



- 17. The method of claim 16 further comprising interpolating the air bearing transfer function with gradations of the wavelengths to provide the air bearing transfer function with enhanced spectral lines.
- 5 18. An apparatus for determining head-media spacing (HMS) due to waviness of a disc media surface, comprising:

means for generating an interpolated air bearing transfer function for a spectral density and a power spectral density function for a sample topography spectrum; and

means for providing an HMS modulation spectrum for the sample topography
spectrum using the power spectral density function and the air bearing transfer function.

- 19. The apparatus of claim 18 further comprising means for summing the HMS modulation spectrum to provide a value for the HMS of the disc media surface sampled.
- 15 20. The apparatus of claim 19 wherein the means for generating comprises means for simulating disc topography.